

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

MPP

Date: 12.02.21	Job No.: RD3403	ADR Yes/No: Y	ADR Date: 12.02.21	ECN #: 12- 532
Product No.: D205-634		Created By: RF	Approved By: <i>[Signature]</i>	
Product Name: Skidtube Installation		Checked By: <i>[Signature]</i>		

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL/JLM	
Purchasing Coord.	Y	CL	
Production Engineering Coord.	Y	EC	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	Y	MB/DS	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:	Improved wear resistance of Medium Bell Training Wearplates
--------------------	---

Documents Affected:	MDL-D205-634 Rev. U DSI 9598 Rev. A D4406 Rev. B D4407 Rev. B
---------------------	--

PARTS MUST COMPLY **PREVIOUS PARTS SATISFACTORY**

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	RF	MDL-D205-634 Rev. U	<i>[Signature] 12.02.21</i>
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		<i>12.02.23</i>
11	Update Product Specification Files	Y	KJ		<i>12.02.23</i>
12	Update Approved/Preliminary Dwg PDF Files	N	KJ		<i>12.02.23</i>
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D205-634-111 @ CHG 003 etc (SEE BELOW)	<i>12.02.23</i>
19	Create / Update PPP's	Y	KJ		
20	Red Decals required?	N	KJ		
21	Update Document Control Database / Laminated Dwgs	N			<i>12.02.23</i>
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		<i>12.02.23</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>12.02.23</i>
24					

Description / Action:	<i>80794</i> <i>80795</i> <i>80796</i> <i>D4407-1 0</i> <i>U 1202.29</i>
Update BOM/routing for D205-634-111 kit	
D205-634-111 @ CHG 003; D205-634-141 @ CHG 003; D205-634-143 @ CHG 002	
Update D205-634-111 kit in stock to CHG 003 and add DSI 9598 Rev. A	
Scrap any D4406-041/-043 manufactured per Rev. A	

ECN Verified & Complete: _____

Date: _____

List Lots

Page 1 of 1

February-24-12 2:49:33 PM

Criteria : Item ID: d4406-041 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D4406-041 Fwd Wearplate Assembly	Main Warehouse FP002	74147	2/16/12	1.0000	QC21		
			Total:	1.0000			

WPF - 79749 x/

80794

List Lots

Page 1 of 1

February-24-12 2:49:36 PM

Criteria : Item ID: d4406-043 All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID					Lot Code	
D4406-043	Main Warehouse	74149	2/16/12	1.0000	QC21		
Aft Wearplate Assembly	FP001						
							Total: 1.0000

wf Ø

8095

List Lots

Page 1 of 1

February-24-12 2:49:43 PM

Criteria : Item ID: d4407-3 All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
D4407-3	Main Warehouse	79074	2/09/12	2.0000	QC21		
Bar	ENG						
			Total:	2.0000			

wlp ~~s~~

90796

Linda Lacelle

From: Roberto Fuentes <rfuentes@dartaero.com>
Sent: February-24-12 4:18 PM
To: 'Linda Lacelle'
Cc: 'Mike Petsche'; dshepherd@dartaero.com
Subject: RE: ECN12-532 - D205-634

Sorry for no provided instructions for D4407 bars in the ECN, D4407-1 per rev. A are ok to use into D4406-041 Rev. B, but D4407-3 per Rev. A are not, therefore scrap any D4407-3 Rev.A.

Roberto

From: Linda Lacelle [mailto:llacelle@dartaero.com]
Sent: Friday, February 24, 2012 12:39 PM
To: Robert Fuentes
Cc: 'Mike Petsche'; dshepherd@dartaero.com
Subject: ECN12-532 - D205-634

Hi all,

The ecn mentions to scrap any D4406-041/043 at rev.A, should it be the same for D4407 ? Please confirm

Thank You,
Linda Lacelle
Production Manager
Dart Aerospace Ltd
Hawkesbury, ON
Phone: 613 632 9577
Fax: 613 632 1053
Cell: 613 676 1655